

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
4 May 2006 (04.05.2006)

PCT

(10) International Publication Number
WO 2006/046183 A1

(51) International Patent Classification:
G06K 19/06 (2006.01) **G06K 19/16** (2006.01)

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(21) International Application Number:
PCT/IB2005/053463

(22) International Filing Date: 24 October 2005 (24.10.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
04105328.1 27 October 2004 (27.10.2004) EP

(71) Applicant (for all designated States except US): **KONINKLIJKE PHILIPS ELECTRONICS N.V.** [NL/NL];
Groenewoudseweg 1, NL-5621 BA Eindhoven (NL).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **OPHEY, Wil** [NL/NL]; c/o Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL). **TUYLS, Pim, T.** [BE/BE]; c/o Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL). **SKORIC, Boris** [NL/NL]; c/o Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL). **AKKERMANS, Antonius, H., M.** [NL/NL]; c/o Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL).

(74) Agents: **UITTENBOGAARD, Frank** et al.; Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL).

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declaration under Rule 4.17:

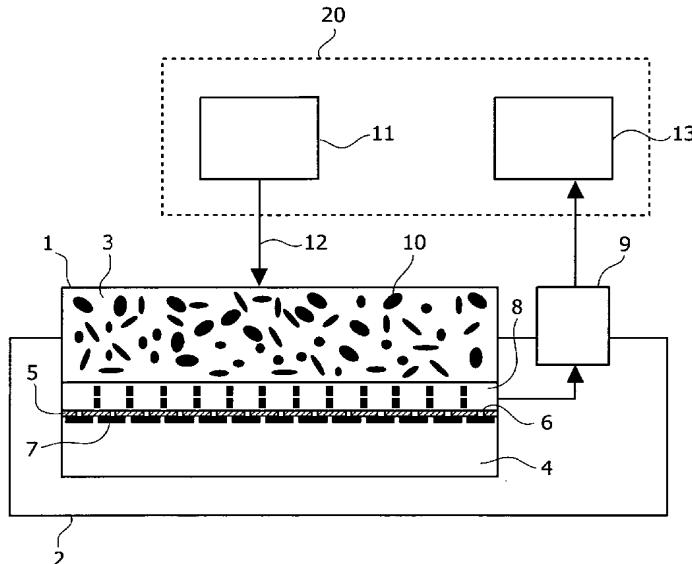
— as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: OPTICAL IDENTIFIER COMPRISING AN IDENTIFICATION LAYER AND A SENSOR LAYER



WO 2006/046183 A1

(57) **Abstract:** The present invention relates to a display device with a birefringent lens system having cylindrical lenses, extending in a main direction. The polarisation of light modulated by a LC layer is twisted by a rotator layer (25') in order to be perpendicular or parallel with this main direction. A birefringent compensation layer (26) is used to remove any ellipticity introduced by the rotator layer (25'). This provides improved contrast when the display device is used e.g. in a switchable 2D/3D display.

Optical identifier comprising an identification layer and a sensor layer

The invention relates to an optical identifier comprising an identification layer, in particular a physical unclonable function, and a sensor layer arranged on one side of said identification layer comprising a plurality of sensor areas for detecting an identification signal generated by said identification layer in response to an irradiation beam. The invention further relates to a device comprising such an optical identifier and to a reading device for identifying such an optical identifier.

The use of “physically unclonable functions” (PUFs) for security purposes is known, e.g. from US 6,584,214. Incorporating a PUF into a device such as a smart card, chip, or storage medium makes it extremely difficult to produce a “clone” of the device. “Clone” means either a physical copy of the device or a model that is capable of predicting the input-output behavior of the device with reliability. The difficulty of physical copying arises because the PUF manufacturing is an uncontrolled process and the PUF is a highly complex object. Accurate modeling is extremely difficult because of the PUF's complexity; slightly varying the input results in widely diverging outputs. The uniqueness and complexity of PUFs makes them well suited for identification, authentication or key generating purposes.

Optical PUFs can consist of a piece of, e.g., epoxy containing glass spheres, air bubbles or any kind of scattering particles. The epoxy can also be replaced by some other transparent means. Shining a laser through a PUF produces a speckle pattern which strongly depends on the properties of the incoming wave front and on the internal structure of the PUF. The input (wave front) can be varied by shifting or tilting the laser beam or by changing the focus. Even a slightly changed input may greatly affect the output (speckle pattern).

An optical Physical Unclonable Function (PUF) may consist of a cured resin, e.g. epoxy, containing glass spheres, air bubbles or any other scattering particles, which are randomly distributed. A PUF can be used as a secure identification of, for instance, smart cards, sim cards etc. More in general, a PUF is a secure, uncloneable source of key material for cryptographic purposes.

A laser beam impinging upon a PUF produces a speckle pattern at a certain distance from the PUF. The size of the speckles in the pattern is proportional to the wavelength and distance from the PUF and inversely proportional to the diameter of the laser beam. The speckle pattern may be measured with a CMOS (complementary metal oxide semiconductor) or CCD (charge-coupled device) sensor. In general, in a CMOS sensor the wiring to the individual pixels lies above the pixels, while in a CCD sensor the wiring lies - in the same layer as the pixels - between the pixels.

When a smart card or the like comprising a PUF is put into a "reader" challenges may be applied to it in order to verify its identity. These challenges result in different speckle patterns which are to be detected by a suitable detector or sensor. Further details of an identification system based on optical PUFs can be found in the article "Physical One-Way Functions" Ravikanth Pappu et al., Vol. 297 SCIENCE, 20/09/2002, and in EP Patent Applications 03101346.9 and 04100710.5

In order to improve the reliability of the detecting and the security of the identifier it is preferred to rigidly attach the identifying part of the identifier, e.g. the PUF, to the sensor. An identifier which comprises a radiation source and a sensor enclosed by a PUF made of epoxy is known from US 2003/0204743 A1. Thus, according to US 2003/0204743 A1, the identifier comprises all components, such as radiation source, identification layer and sensor. However, with the sensor being directly adjacent to the PUF the speckle-size in the speckle pattern will be very small. The smallest details in the pattern will now be about half the wavelength of the laser light used.

On the other hand, the smallest size of the photosensitive pixels on the sensor is nowadays about 4 μm . The picture taken by such a sensor will smear out the high-frequency modulations, i.e. the smallest details, in the speckle pattern and hence only the low-frequency components will be measured. This is a serious problem, as most of the information in the speckle pattern is contained in the high-frequency part.

It is an object of the present invention to provide an optical identifier of the type described in the opening paragraph which allows for an effective detection of the identification signal.

This object is achieved by an optical identifier as claimed in claim 1. The identification signal is integrated over an area which is relatively small if compared to the spatial frequency of the identification signal, i.e. an area sufficiently small not to average

the identification signal over a too large size to retain any useful information. This can be further explained as follows. The area over which the identification signal is integrated is related to a frequency, herein referred to as integration frequency, which is equal to the inverse of the area. Given an identification signal having a certain spectrum, ideally the 5 integration frequency is higher than the highest component in frequency of the spectrum; however it is also possible to have an integration frequency corresponding to a component in frequency in the middle of the spectrum; less advantageous but nevertheless acceptable if it is in the lower part of the spectrum; what needs to be avoided is that the integration frequency is lower than the lowest component of the spectrum, because in this case no useful 10 information of the identification signal would be retained at all.

In an embodiment of the optical identifier according to the invention, a mask is provided between said sensor layer and said identification layer comprising a plurality of holes allowing the identification signal to pass through the mask and hit the sensor areas on the opposite side of the mask, wherein only a predetermined part of each of said sensor areas 15 is exhibited to said identification signal.

In order to obtain a useful picture with a sufficient reliability of the identification process the pixel size or sensor area of the sensor layer should be in the range of the high-frequency modulation of the identification signal. Since it is difficult to produce pixels which are small enough for this purpose it is preferred to mask out a part of the 20 identification signal. One sensor area measures the average value of the intensity of the identification signal to which it is exhibited. Thus, a quite large sensor area will only be able to detect a signal which is averaged over its large size. The smaller details of the identification signal cannot be detected and will be lost. When the area which is hit by the 25 identification signal is reduced by including a pinhole mask between the identification layer and the detector, preferably at predetermined locations, this makes it possible to detect the smaller details which now have a much larger impact on the averaged value of the intensity detected by the reduced area.

The wiring and the dead area between the pixels also take some space, so the distance between the exhibited sensor area portions will be much larger than half a 30 wavelength. Hence, the speckle pattern will now be sampled, for instance every 10th speckle. As a side effect, the sensitivity to a deviation of the entrance angle or the position of the probe beam will be increased, too, which also may increase the merits of the optical identifier.

While using a standard CMOS/CCD detector with a pixel size of, for example, 4 μm , the pinholes of the mask ensure that the effective pixel size is substantially equal to the size of the pinholes, so that small details of a speckle pattern can be detected.

In an embodiment of the optical identifier according to the present invention 5 said mask is formed by a masking portion of said sensor layer. When said mask is included into said sensor layer there is no need for an additional step of producing a mask separately from the identification layer and the sensor layer. Further, it is possible to produce one type of sensor layer including said mask which can be used for different types of identification layers.

10 In another embodiment of the optical identifier said masking portion is formed by a wiring connected to said sensor areas and provided for outputting sensor signals from said sensor layer. Since there has to be a wiring for reading out the signals detected by said sensor areas anyhow, this wiring is used as said mask. Thus, the provision of said mask is done by producing said wiring. This allows to make the whole identifier thinner.

15 In a further embodiment of the optical identifier said holes of said mask have a size smaller than 4 μm^2 , preferably smaller than 1 μm^2 , in particular smaller than 0.25 μm^2 . A smaller size of the holes results in an improved sensitivity in terms of the small details of the speckle pattern comparable in size to the wavelength of the used radiation. However, the sensitivity in terms of the detectable intensity decreases as only a part of the identification 20 signals reaches the sensor areas.

In still a further embodiment of the optical identifier said sensor areas have a size smaller than 4 μm^2 , preferably smaller than 1 μm^2 , in particular smaller than 0.25 μm^2 . This also results in an improved sensitivity in terms of the small details of the speckle pattern comparable in size to the wavelength of the used radiation. In this embodiment the wiring can 25 be positioned between the identification layer and the sensor areas or, alternatively, between the sensor areas, thus avoiding some processing steps in the manufacture of the optical identifier. Furthermore, in this embodiment a CMOS sensor layer is preferably used, and the mask could even be left out, i.e. the identifier thus only comprising the identification layer, a wiring and a sensor layer having very small sensor areas. In either case what is achieved is 30 that the identification signal is integrated over area which is relatively small compared to the spatial frequency of the identification signal.

It is further proposed to provide a device comprising an optical identifier according to the present invention wherein said optical identifier substantially uniquely identifies said device.

In a preferred embodiment of the device comprising an optical identifier, said device is a smart card, a SIM card, a credit card, an ID card, an ID tag or a data carrier.

A reading device for identifying an optical identifier according to the present invention is also proposed, said reading device being adapted for applying an irradiation beam to said identification layer, said reading device being further adapted for reading out sensor signals from said sensor layer being indicative for said identification signal.

10 In the following, the invention will be explained further in detail with reference to the figures, in which:

Fig. 1 shows an optical identifier according to the present invention applied in a user device and read out by a reading device,

Fig. 2 shows a speckle pattern in which the parts of the speckle pattern detected by a known optical identifier are indicated, and

15 Fig. 3 shows the speckle pattern of Fig. 2 in which the parts of the speckle pattern detected by an optical identifier according to the present invention are indicated.

Fig. 1 shows an optical identifier 1 according to the present invention included 20 into a user device 2. Further, a reading device 20 according to the present invention is shown. The optical identifier 1 comprises an identification layer 3, a sensor layer 4 and a mask 5 provided between said identification layer 3 and said sensor layer 4. Said mask 5 comprises a plurality of holes 6 each positioned at one of the plurality of sensor areas 7 of said sensor layer 4. The optical identifier further comprises a wiring 8 which is connected to said sensor 25 areas 7 and to an interface 9. The identification layer 3 represents a physically unclonable function (PUF) consisting for example of cured resin with scattering particles 10, dispersed within.

The reading device 20 for identifying the identifier 1 comprises an irradiation source 11 for applying an irradiation beam 12 to said identification layer 3 and a reading unit 30 13 which is connectable to a said interface 9 in order to read out sensor signals from said sensor areas 7.

An irradiation beam 12 is generated by said irradiation source 11 and applied to said identification layer 3. In response to said irradiation beam 12 the scattering particles 10 of the identification layer 3 cause the generation of an identification signal 21 which is

shown in Figs. 2 and 3. A predetermined part of the identification signal 21 hits said sensor areas 7 after passing through said mask 5 by said holes 6. The sensor signals generated by said sensor areas 7 are transmitted by said wiring 8 to said interface 9 which outputs said signals to said reading unit 13 of said reading device 20 in order to allow said reading device to 5 identify said user device 2, in particular by identifying said optical identifier 1 provided therein or thereon.

It shall be noted that the reading device does not necessarily perform the identification. For example, the reading device could process the output of the sensor areas to derive a unique bit string, and then prove to a Verifying Party, for instance over an 'open' 10 connection, that it has knowledge of this bit string.

It shall further be noted that it is preferable to arrange the identification layer 1, the mask 5 and the sensor layer 4 in this order while the wiring 8 can be at any other position suitable to be connected to said sensor areas 7 in order to output the sensor signals. It is further possible to employ the wiring itself as the mask to thereby save the step of 15 providing an additional mask during production of the optical identifier.

Still further, the mask 5 could also be left out if the sensor areas 7 are made very small so that the desired functionality achieved in the embodiment shown in Fig. 1 by the small holes of the mask 7 is now achieved by the small sensor areas instead. However, also in the embodiment shown in Fig. 1 the sensor areas 7 could be made very small.

20 Fig. 2 shows a speckle pattern 21 in which the parts of the speckle pattern 21 detected by a known optical identifier are indicated. An identification signal or speckle pattern 21 is generated in response to an irradiation beam as described above. The size of the details of this identification signal 21 depends on the irradiation beam, in particular on its wavelength, focus and angle of incidence. Known optical sensors as CCD or CMOS sensors 25 now have a pixel size of approximately 4 μm which is indicated by the large squares 22 in Fig. 2. Since the details of the speckle pattern 21 are small in comparison to the pixels 22 these pixels can only detect an average intensity throughout their size. This leads to a substantially uniform value which does not differ much from pixel to pixel.

30 Fig. 3 shows the speckle pattern 21 of Fig. 2 in which the parts of the speckle pattern 21 detected by an optical identifier according to the present invention are indicated. The parts of the identification signal 21 detected by the sensor areas 7 due to the provision of said mask 5 are indicated by the small squares 31 in Fig. 3. As can be seen, there are a much larger differences between the average signal part detected by said sensor areas 7 which allows a better identification of said optical identifier.

An optical identifier, a device identified by said optical identifier and a reading device for identifying said optical identifier are proposed according to the present invention, wherein a sensor layer is attached directly and rigidly to an identification layer, in particular to a PUF, while ensuring that a sufficient reliability and uniqueness of said optical identifier 5 is achieved for identifying an device comprising said optical identifier being read by said reading device.

CLAIMS:

1. Optical identifier (1) comprising an identification layer (3), in particular a physical unclonable function, and a sensor layer (4) arranged on one side of said identification layer (3) comprising a plurality of sensor areas (7) for detecting and integrating an identification signal (21) generated by said identification layer (3) in response to an irradiation beam (12), characterized in that the identification signal (21) is integrated over an area which is relatively small compared to the spatial frequency of the identification signal.

5 2. Optical identifier (1) as claimed in claim 1, characterized in that a mask (5) is provided between said sensor layer (4) and said identification layer (3) comprising a plurality of holes (6) allowing the identification signal (21) to pass through the mask (5) and hit the 10 sensor areas (7) so that only a predetermined part of each of said sensor areas (7) is exhibited to said identification signal (21).

15 3. Optical identifier (1) as claimed in claim 2, characterized in that said mask (5) is formed by a masking portion of said sensor layer (4).

4. Optical identifier (1) as claimed in claim 3, characterized in that said masking portion is formed by a wiring (8) connected to said sensor areas (7) and provided for outputting sensor signals from said sensor layer (4).

20 5. Optical identifier (1) as claimed in claim 2, characterized in that said holes (6) of said mask (5) have a size smaller than $4 \mu\text{m}^2$, preferably smaller than $1 \mu\text{m}^2$, in particular smaller than $0.25 \mu\text{m}^2$.

25 6. Optical identifier (1) as claimed in claim 1, characterized in that the sensor areas (7) have a size smaller than $4 \mu\text{m}^2$, preferably smaller than $1 \mu\text{m}^2$, in particular smaller than $0.25 \mu\text{m}^2$.

7. Device (2) comprising an optical identifier (1) as claimed in claim 1, wherein said optical identifier (1) substantially uniquely identifies said device (2).

8. Device (2) as claimed in claim 7 wherein said device (2) is a smart card, a SIM
5 card, a credit card, an ID card, an ID tag or a data carrier.

9. Reading device (20) for identifying an optical identifier (1) as claimed in
claim 1, said reading device (20) being adapted for applying an irradiation beam (12) to said
identification layer (3), said reading device (20) being further adapted for reading out sensor
10 signals from said sensor layer (4) being indicative for said identification signal (21).

1/2

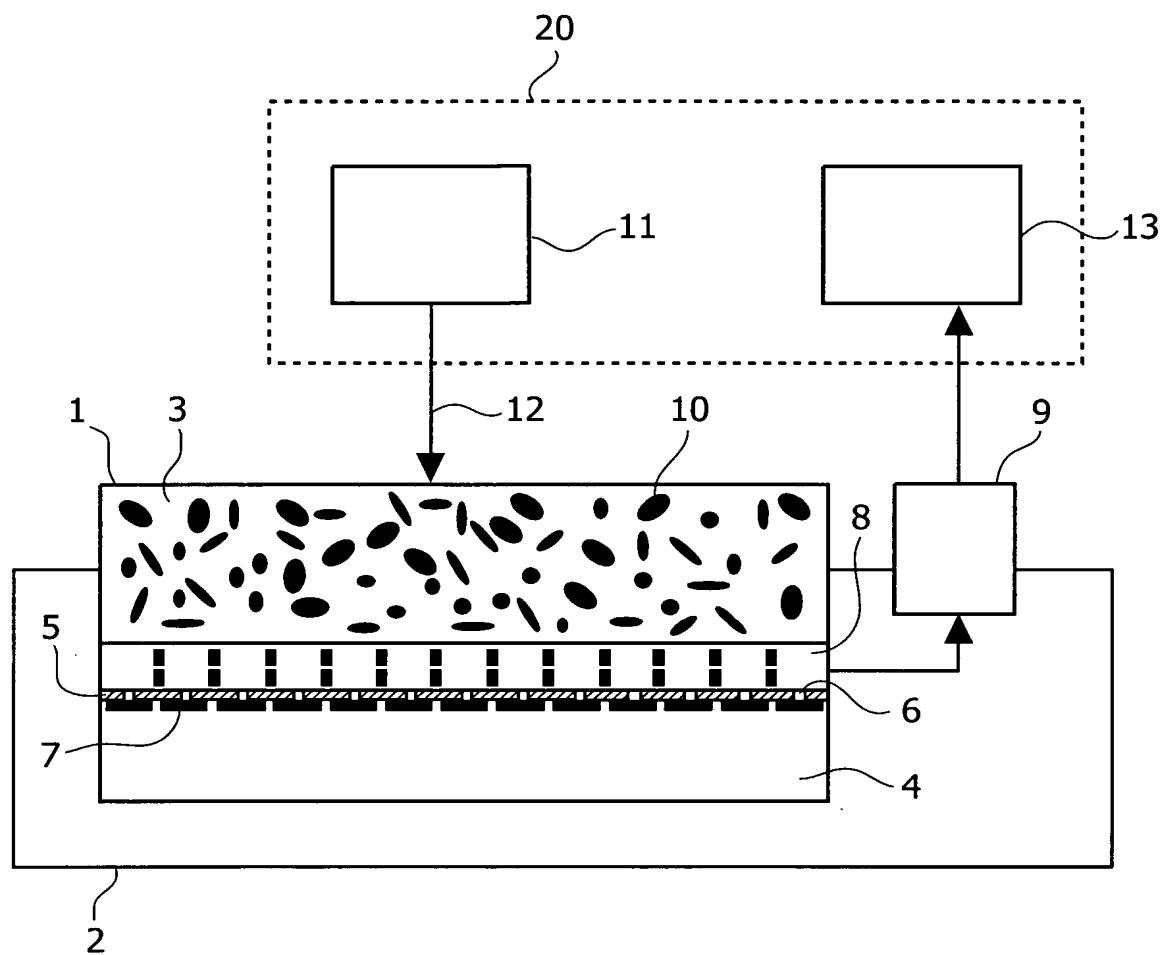


FIG.1

2/2

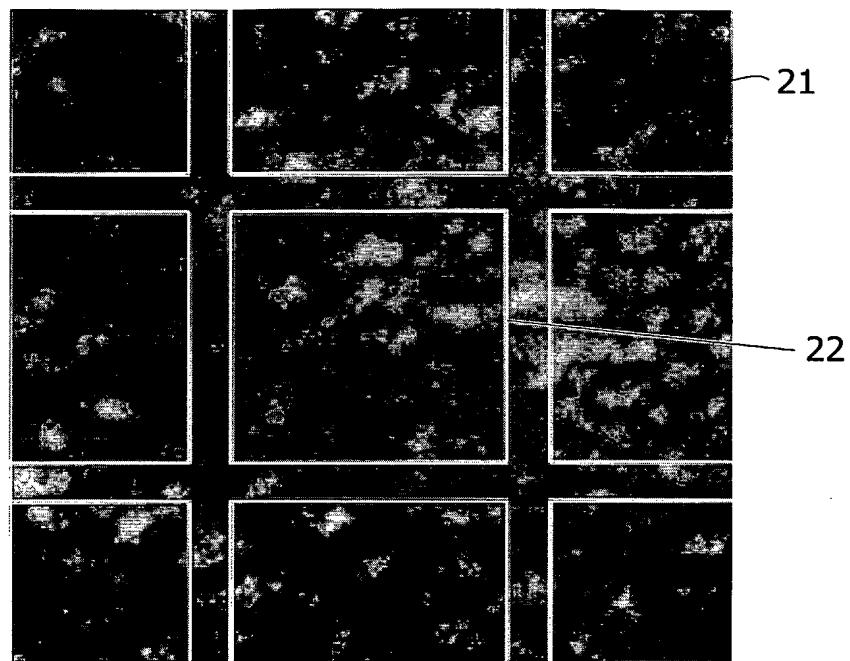


FIG.2

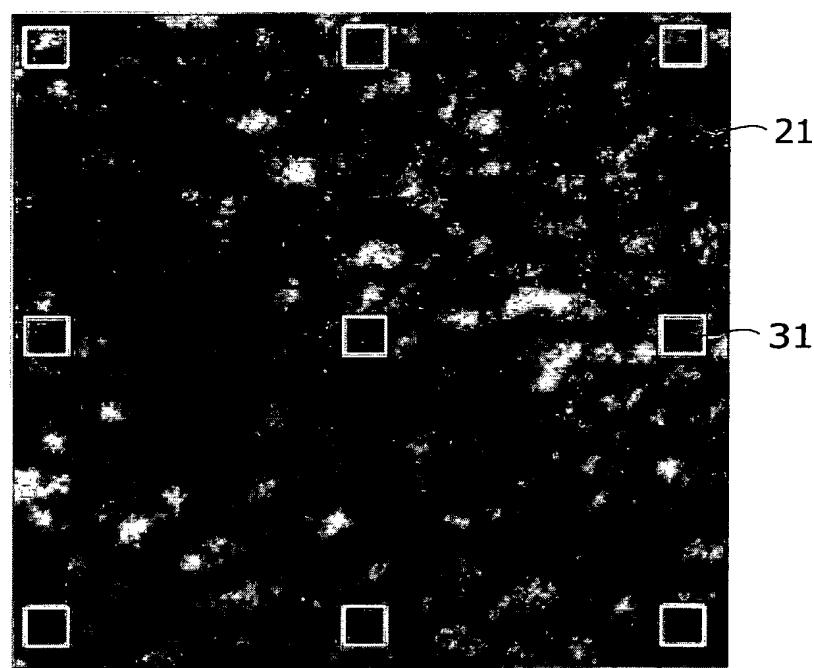


FIG.3

INTERNATIONAL SEARCH REPORT

IB2005/053463

A. CLASSIFICATION OF SUBJECT MATTER
G06K19/06 G06K19/16

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
G06K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 266 461 A (THE CENTER FOR IMMUNOLOGICAL STUDIES) 11 May 1988 (1988-05-11) column 3, line 11 - line 51 -----	1,2,9
P, X	WO 2004/097826 A (KONINKLIJKE PHILIPS ELECTRONICS N.V; KURT, RALPH; HENDRIKS, ROBERT; BA) 11 November 2004 (2004-11-11) page 5, line 16 - page 6, line 10 -----	1-9
P, X	WO 2005/048179 A (KONINKLIJKE PHILIPS ELECTRONICS N.V; TUYLS, PIM, T; SKORIC, BORIS; STA) 26 May 2005 (2005-05-26) page 4, line 11 - page 5, line 17 -----	1,6-9

Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

° Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search

Date of mailing of the international search report

17 January 2006

25/01/2006

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Fichter, U

INTERNATIONAL SEARCH REPORT

IB2005/053463

Patent document cited in search report	Publication date	Patent family member(s)		Publication date
EP 0266461	A 11-05-1988	AT 81208 T DE 3686888 D1 DE 3686888 T2		15-10-1992 05-11-1992 04-03-1993
WO 2004097826	A 11-11-2004	NONE		
WO 2005048179	A 26-05-2005	NONE		